# KENT 🔷

# **Adhesive Backed Shim Stock**

Adhesive Backed Shim Stock is a versatile sponge rubber weather strip material. It is used to shim or fill openings between automotive parts



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| 6.3x4mm, 9m     | 46480         |
|-----------------|---------------|
| 32x3mm, 15m     | 46475         |
| 12.5x14.3mm, 9m | 40130         |
| 9.5x8 mm, 9m    | 46490         |
| 12.5x8mm, 9m    | 40125         |
| 9.5x11 mm, 9m   | 46495         |
| 16x3mm, 15m     | <i>4</i> 0100 |
| 25.4x14.3mm, 9m | 46515         |
| 19x11mm, 9m     | 46505         |
| 25.4x8mm, 9m    | 46510         |

### **Features & Benefits**

- Easy to apply, cut to length, remove backing paper and apply pressure
- · High strength acrylic adhesive bonds to all types of automotive surfaces
- Conformable, flexible will attach and seal to many difficult parts and surfaces
- PVC/NBR/CR rubber UV and ozone resistant
- Closed cell structure resists water ingression and compression set, good resistance to oil and fuel

## Applications

Eliminates wind, water and dust leaks Prevents noise caused by rattling of automotive components. Self adhering to all common, automotive substrates

Adhesive backed shim stock is specially designed to fill larger gaps, will seal around doors, hatches, boot and bonnet lids to prevent air and water leaks.

The adhesive backing provides excellent adhesion on clear coated paint, plastics, foam, glass aluminium, steel, fibreglass, SMC, rubber, cloth vinyl and many other substrates.

#### Instructions

- 1. Clean the surface to be sealed of all contaminants such as old sealers / adhesives, oil / grease with a suitable cleaner such as KENT Acrysol.
- 2. Apply Adhesive backed shim stock to the back of
- 3. the seal or housing etc and press firmly into place.
- 4. Larger gaps may require additional layers to seal
- 5. the area.
- 6. Trim off excess Adhesive backed shim stock with a razor blade.
- 7. To re-position press lightly into place and check
- 8. for proper alignment / complete gap fill. Reposition as necessary, then press firmly into place along
- 9. the entire length to increase bond strength.



#### **Technical Information**

| Part code:            | EVR                                | 50% Compression set:  | <40% ASTM D 1056 (RT) |
|-----------------------|------------------------------------|---|-----------------------|
| Length of roll:       | 9m                                 | Tensile strength:   | >345 kPa ASTM D 412   |
| Except 46475 + 40100: | 15m                                | Tear strength:  | 1.6 kN/n ASTM D 624   |
| Colour:               | Black                              | Elongation:   | >100% ASTM D 412      |
| Shelf Life:           | 24 months                          | Flammability:   | Meets FMVSS-302       |
| Tariff Code:          | 4005 91 00                         | Ozone resistance:   | Meets ASTM D 1171     |
| Base:                 | Closed cell PVC/NBR/CR             | Moisture absorption:  | <10% ASTM D 1056)     |
| Temp range:           | -40°C to +93°C (Intermittent)      | Fluid immersion:<br>(7 days @ 23C)  | <250% weight change   |
| Density:              | 48-80kg/m <sup>3</sup> ASTM D 1056 | (1 dd)0 0 200)  |                       |
| Hardness:             | 30-45 Shore 00 ASTM 2240           | Accelerated ageing, ASTM D 1056, 7 days @ 70C<br>Flexibility 180 Bend without cracking – Pass |                       |
|                       |                                    | Appearance – No change/hardening/distortion<br>Compression deflection -/+ 30%                 |                       |



#### SDS available on www.kenteurope.com

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